18. A structure according to claim 16, wherein said structure comprises a polypropylene layer (7, 2) having a melting point above the melting point of the binder, the binder layer (6) being sandwiched between the metal layer metallized-substrate layer (5) and the polypropylene layer (7, 2), the heat treating being at a temperature below the melting temperature of the polypropylene layer.

19. A structure according to claim 18, wherein said structure is peelable with a peel force for peeling the binder layer (6) off the polypropylene layer (7, 2) of between 8 and 15 N/15 mm.

20. A structure according to claim 16, wherein the extrudable binder comprises by weight:

- 5 to 30% of a copolymer (A) based on ethylene and one or more comonomers chosen from the group consisting of carboxylic acid esters, vinyl esters and dienes;
- 40 to 93% of a stretchable polypropylene (B), stretchability being defined as the ability of a rod extruded at a temperature of between 190°C and 240°C and pulled at a pull rate of between 50 and 250 m/min. without breaking;
- 2 to 30% of a polypropylene (C) functionalized by an unsaturated carboxylic acid anhydride;
- the MFI of the composition being between 10 and 50 g/10 min. (at 230°C/2.16 kg).

21. A structure according to claim 20, wherein the copolymer (A) of the binder comprises an ethylene/alkyl (meth)acrylate copolymer containing from 5 to 40% by weight of alkyl (meth)acrylate, the MFI being between 0.5 and 200 g/10 min. (at 190°C/2.16 kg).

22. A structure according to claim 20, wherein the copolymer (A) of the binder comprises an ethylene/alkyl (meth)acrylate/maleic anhydride copolymer containing from above

0 to 10% by weight of maleic anhydride and from 2 to 40% by weight of alkyl (meth)acrylate, the MFI being between 0.5 and 200 g/10 min. (at 190°C/2.16 kg).

23. A structure according to claim 20, wherein the copolymer (A) of the binder is a blend of copolymers (A), an ethylene/alkyl (meth)acrylate copolymer containing 5 to 40% by weight of alkyl (meth)acrylate, and an ethylene/alkyl (meth)acrylate/maleic anhydride copolymer containing from above 0 to 10% by weight of maleic anhydride and from 2 to 40% by weight of alkyl (meth)acrylate.

24. A structure according to claim 20, in which the proportion of polypropylene (C) of the binder is between 1.5 and 6%, said polypropylene (C) containing from 1.5 to 6% by weight of maleic anhydride.

25. A structure according to claim 20, in which the proportion of polypropylene (C) of the binder is between 10 and 25%, said polypropylene (C) containing from 0.8 to 1.5% by weight of maleic anhydride.

26. A structure according to claim 20, in which the proportion of polypropylene (C) of the binder is between 3 and 5%, said polypropylene (C) containing from 1.5 to 3% by weight of maleic anhydride.

27. A cover (4) comprising a structure according to claim 15, in which the metal of the metal or metallized-substrate layer (5) is aluminium.

28. A package made of polypropylene or of a material covered with polypropylene, sealed by a cover (4) according to claim 27.

~~**29.** A package made with a structure according to claim 15.~~

30. A package according to claim 29, characterized in that it is sterilizable and resistant to food acids and high-performance solvents and greases.

31. A structure according to claim 21, wherein the ethylene/alkyl (meth)acrylate copolymer contains 10-40% by weight of the alkyl acrylate.

32. A structure according to claim 22, wherein the ethylene/alkyl (meth)acrylate/maleic anhydride copolymer contains 5 to 40% by weight of the alkyl meth(acrylate).

33. A process of producing the multi-layer structure of claim 16, comprising the step of extrusion-coating said polypropylene-based binder layer at a rate of more than 100 m/min. onto said metal or metallized substrate layer, and heat treating the resultant extrusion coated structure at a temperature above the melting point of the binder layer.

34. A process of producing the multi-layer structure of claim 18, comprising the step of extrusion-coating said polypropylene-based binder layer at a rate of more than 100 m/min. onto said metal or metallized substrate layer, and heat treating the resultant extrusion coated structure at a temperature above the melting point of the binder layer, said heat treating being at a temperature below the melting temperature of the polypropylene layer.

35. A process of producing the multi-layer structure of claim 20, comprising the step of extrusion-coating said polypropylene-based binder layer at a rate of more than 100 m/min. onto said metal or metallized substrate layer, and heat treating the resultant extrusion coated structure at a temperature above the melting point of the binder layer. --

REMARKS

New claims 16-30 mirror original claims 1-15, but without any multiply dependent claims, thereby facilitating examination on the one hand, and reducing fees on the other hand.